



COMPANY PROFILE.



AL-AWWAL
ENTERPRISES

**AL-AWWAL
ENTERPRISES**

elevating fashion. unleashing passion



Basic Company info

Factory Name	AL-AWWAL ENTERPRISES
Type of Company	Readymade Garment Manufacturer (factory), Wholesaler & Exporter. Registered as a al-awwal enterprises at Karachi, Pakistan.
Establishment Year:	2018
Total Space:	10,000 Square Feet
Factory & office Address & Phone:	Plot # B-30, Block B, Khandu Goth, North Nazimabad, Karachi 74600.+92 21 36641118
Banking with:	Habib Metro Politan Bank, North Nazimabad Branch , Karachi.
E-mail:	info@al-awwalent.com
Modes of Payment:	L/C, TT etc
Payment Terms:	FOB, CIF, CF

Organization

We are an apparel manufacturing, international garment sourcing & supply chain Management Company delivering the right goods, to the right place at right time.

We are capable of producing around 2 million pieces of garments (mostly knitwear) per year & supplying more than 20 million pieces from our partner factories having versatile product portfolio including woven, denim & lingerie.

We have a total of 200+ machines, which is laid between four to six lines depending on styles & type of garments. We are also in process of adding more to our sewing lines. Complete list of machines at the end of this document.



TYPES OF PRODUCTS IN CATEGORIES:



Womenswear

Activewear, T-shirts, Polo, Sweatshirts, Hoodies, Skirts, dresses, tops, blouses, Tank tops etc.



Menswear

Activewear, T-shirts, Polo, Sweatshirts, Hoodies, Underwear, Boxers, Shorts, Swimming Shorts, briefs etc.



Kidswear

Hoodies, Frocks with lace floral & sequins, Girl's skirts, T-shirts, Polo Shirts, Sweatshirts, Underwear, briefs etc.

What we produce

Products:

At our own factory we produce –

all kinds of **knitted T-shirts, Polo Shirts, Sweatshirts etc** - solid dyed / yarn dyed / printed / tie dye / - single jersey, interlock, 1x1 rib, 2x2 rib, drop-needle, mesh, etc in both 100% cotton, 100% polyester or blend, polar fleece or micro - anti piling, brushed, CVC, T/C, Cotton Lycra, French terry or brushed in cotton etc - weight wise from 110 GSM to 400 GSM depending on garment requirement.

Fabrication also includes Canvas, Twill, Bedford, Rib stop, all kinds of denim incl. ring slab, ring in twill.

Activewear – Men's



Men's Polos, Tess & others



Men's Sweatshirts Hoodies Jackets



Men's Shorts, Pants & Pajamas



Men's Walk & Board Shorts



Women's Tops & others







Quality Assurance



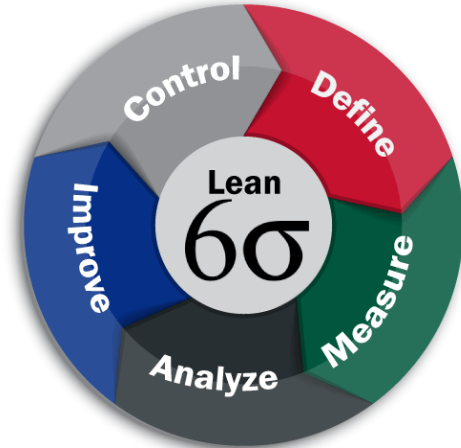
Quality Assurance builds quality into each step of the manufacturing process including designing, production, and beyond.

We understand the **Value of Quality** & **Cost of Defects**, so we **monitor & control** our complete **Value Chain System** to ensure **conformity** towards **required standards** & avoid mistakes.

Our **QUALITY** motto is **3Z** - Zero Defect, Zero Delay & Zero Complain; thus set our production process accordingly.

We ensure **QUALITY** in our –

- **Management Systems**
- **Production Process**
- **Garments &**
- **Supply Chain**

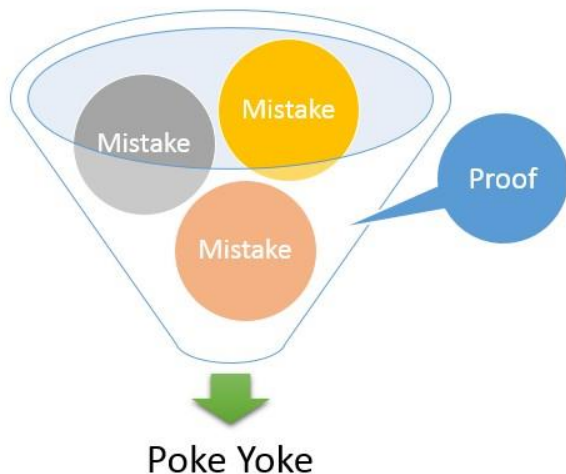


We follow ISO in our Management Systems & apply **LEAN** Production Methodology.

We are in process of setting up **Six Sigma** methodology & **TQM** (Total Quality Management) in our shop floors.

Our Quality SOP starts at the beginning of our supply chain & all the SOPs comply with Zero Tolerance to Defects.

To the extent possible, we apply 'Poka Yoke' – a mechanism in LEAM Manufacturing Process that helps an operator to avoid mistakes.



Quality SOP

Following are the list of SOPs maintained at our factory-

1. Fabrics inspection SOP
2. Shade band procedure
3. Fabrics process before cutting
4. Trim and accessories inspection SOP
5. Garments pattern making SOP
6. Fabrics relaxation, spreading & cutting procedure SOP
7. Sewing quality procedure
8. Garments measurement SOP
9. Needle controlling SOP
10. Sharp edge controlling SOP
11. Button pull test SOP
12. Button pinch setting SOP
13. Metal detection SOP
14. Mold prevention SOP
15. Finishing SOP
16. Quality control manual or SOP



Quality is a relative term. It means customer needs is to be satisfied. Quality is of prime importance in any aspect of business. Customers demand and expect value for money. As producers of apparel there must be a constant endeavor to produce work of good quality.



Quality Check procedures in following Sections-

- Sampling
- Marker Making
- Fabric Spreading
- Cutting
- Sewing
- Finishing

- Maintaining buyer Specification standard
- Checking the sample and its different issues
- Measurements checking



Quality in Sampling



- Fabric color, GSM, Fastness etc properties required checking
- SPI and other parameter checking
- Laboratory Testing

- The dimension of the pattern and the cut piece should be same and accurate
- Cut edge should be smooth and clean
- Notch should be cut finely
- Drill hole should made at proper place
- No yarn fraying should occur at cut edge
- Avoid blade deflection
- Maintain cutting angle
- More skilled operator using





Sewing Operation:

Sewing is the most important operation in the process of garments making or other similar product. Sewing means joining of different parts of garments with the use of needle and thread. Without needle and thread, we can also make garments by using alternative methods of joining like adhesive, welding etc. Generally there are two things involved in sewing process, i. e. stitches and seams. Sewing is the most important among all the processes of garments joining. The main purpose of sewing is to produce seam.



Quality in Sewing



Serial #	Process	Procedure
01	Input material check	It is the first process of quality control in sewing section. Here all the input materials should be checked to complete all the sewing processes accurately.
02	Cutting panel and accessories checking	All the cutting panels and accessories should be checked here to avoid mismatching with the other cutting parts and trimmings.
03	Checking sewing machine	According to buyers approved sample, right sewing machine should be selected here to complete all the required sewing for the garments.
04	Sewing thread checking	It's a very important matter in sewing section. Sewing thread should be selected here according to buyers approved sample.
05	Sewing needle checking	Here, required sizes needle should be selected to complete fault free sewing for the garments.
06	Embroidery and printing panel checking (If there)	If there's any embroidery or print lies in the garments, then it should be checked by maintaining buyers approved sample.
07	Stitching fault checking	After making the garments, here garments checked to identify stitch fault free garments.
08	Seam fault checking	After checking stitch, all the seam of garments must be checked here.
09	Measurement checking	According to buyer's instruction, garments measurement has to check here.
10	Shade variation checking	Sometimes various types of shade variation have seen in the garments which should be checked here.
11	Size mistake checking	For submitting perfect size of garments to the buyer, an extra checking has needed here.
12	Trimmings checking	According to buyers approved sample, required trimmings of garments should be checked here to make fault free garments.
13	Interlining checking	Interlining checking should be done here by the quality inspector whether it is perfect or not.
14	Crease or wrinkle appearance checking	It is the last process of quality control in sewing section, where quality inspector confirms crease or wrinkle free garments.

Quality in Finishing Section



- Proper inspection of the garments including measurement, spot, dirt, impurities
- Water spot
- Shading variation check
- Smooth and unfold in pocket
- In secured or broken chain or button
- Wrong fold



- Proper shape in garments
- Properly dried in after pressing
- Wanted wrinkle or fold in lining
- Get up checking
- Bottom hem
- Back yoke
- Every parts of a body



Workplace Safety



WORKPLACE SAFETY

Safety is always the top most Priority at **CLO Designs Ltd.**
We consider Safety in two aspects –

Workplace & Product.

Workplace Safety: Importance of creating safe and healthy work environment is utmost important. A serious workplace injury or death changes lives forever. Health and safety is the key factor for all the industries in order to promote the wellness of both employees and employers. It is a duty and moral responsibility of the company to look after the employee's protection.



**SAFETY
FIRST**



At **CLO Designs Ltd** we understand the importance of the issue, so we ensure **Workplace Safety** in following major areas –

- **Building & Structural Safety**
- **Fire Safety**
- **Health Safety**
- **Electrical Safety**
- **Instrumental Hazard related Safety**
- **Ambient Air Quality & Environmental Safety**



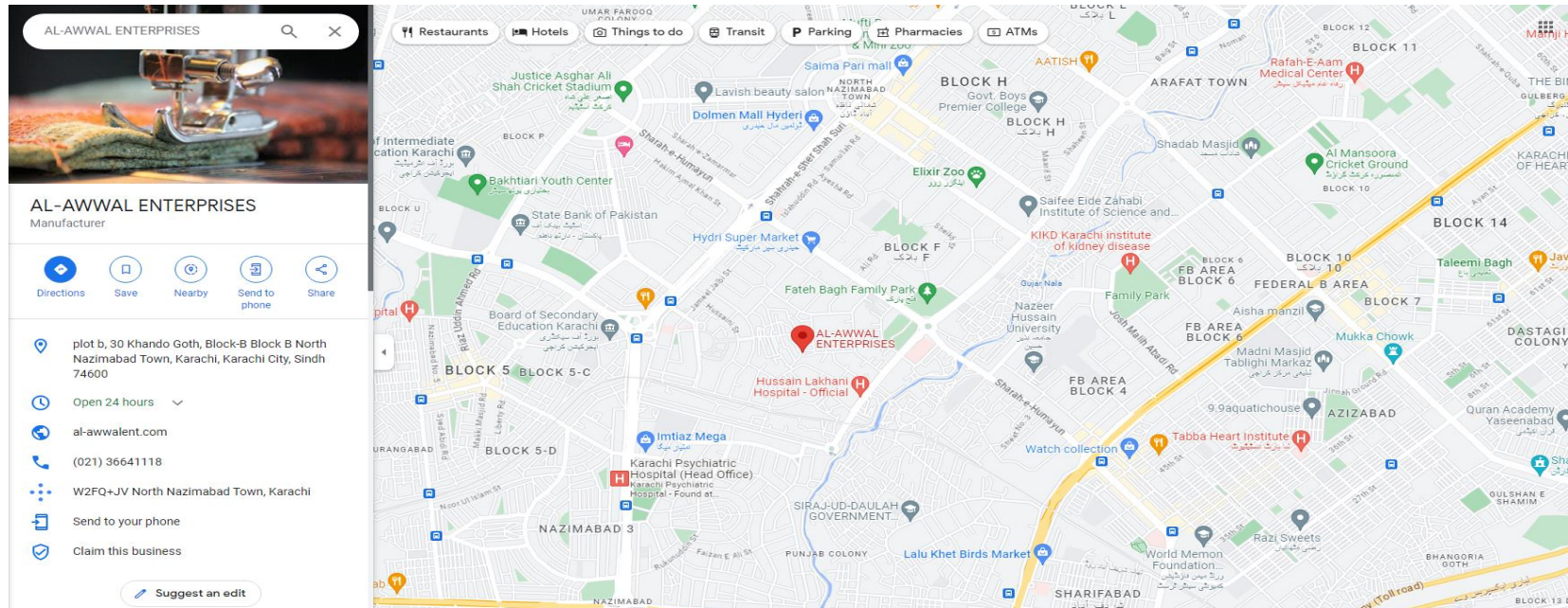
Find us Google Maps

Google Maps Link to Us: <https://maps.app.goo.gl/7tHcCQdT7cnBuNBa9>

Search us on

Google as '<https://al-awwalent.com>'.

Address: Plot # B-30, Block B, Khandu Goth, North Nazimabad, Karachi 74600.



SI #	NAMES	QUANTITY
1	Plain Stitching Machine	102
2	Over lock Machine	98
3	Flat Lock Machine	18
4	Bar Code Tacking machine	04
5	Button stitch	03
6	Rib Cutter	02
7	Snap button	05
8	Button hole	05
9	Cutting machine	02
10	Steam Generator / Boiler	02
11	Elastic Joint Machine	02
12	Iron Tables	02
13	Kansai Special	02
14	Thread Sucker Machine	04
15	Electricity Generator (800 KV)	01
Total		252

List of Machines

